

# Product Datasheet

## Elastomer Rotary Seal Range

Pioneer Weston R4 features an elastomeric seal geometry backed by nearly a century of continuous improvement.



**Ground OD**  
Metal OD for precision fitment

### Configurable Options

**Poly-Sealant Paint**  
For rough\* housing bores

**PWHydro Aid**  
Hydrodynamic aid to improve fluid transfer at high speeds\*

**Stainless Steel Components**  
Improve corrosion resistance

\* Contact Pioneer Weston for advice

Max Diff. Pressure (bar)

0.5

Ingress Protection

R4 R6 PW SPECIAL



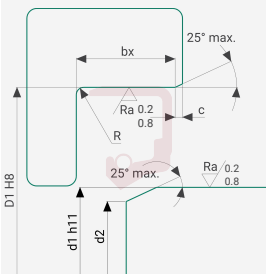
**N1 (NBR)**  
**N-70-18**  
-35°C and 110°C



**H1 (HNBR)**  
**H-80-40**  
-40°C and 180°C



**F1 (FKM)**  
**V-75-27**  
-20°C and 200°C



Shaft, d1	d1-d2
0-10	1.5
10-20	2.0
20-30	2.5
30-40	3.0
40-50	3.5
50-70	4.0
70-90	4.5
90-110	5.0
110-130	5.5
130-250	7.0
250-500	11.0

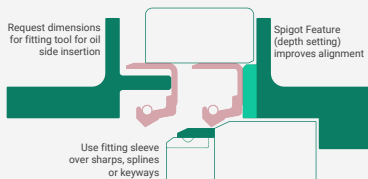
Dimensions in mm

Bore, D1	c	R
≤100	0.70 to 1.00	0.75 max.
>100	1.20 to 1.50	1.00 max.

Dimensions in mm

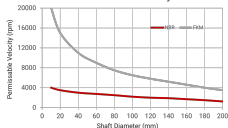
Shaft hardness 55-60Hrc\*\* (0.3 Depth)  
Shaft ground finish with no lay  
bx=seal width +0.3

\*\*60Hrc min for surface speed >10m/s



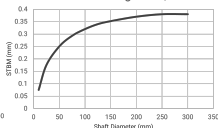
### Application Criteria

Permissible Velocity



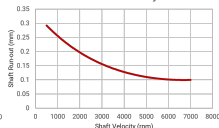
Approximate permissible velocity when provided with adequate lubrication, heat dissipation under no pressure.

Shaft to Bore Misalignment, STBM



Eccentricities (TLR) between bore and shaft centerline should be kept to minimum to prevent unbalanced load. Approximate values shown.

Shaft Eccentricity



Locate seal close to bearing to reduce excessive eccentricity/ shaft run-out (TLR). Approximate values shown.

Pioneer Weston technical solutions available via global ERIKS Sealing and Polymer divisions & our website.

ERIKS Sealing & Polymer UK  
Daten Park,  
Warrington, Cheshire, WA3 6SX  
United Kingdom

ERIKS Deutschland GmbH Sealing  
and Polymer Technology  
Jahnstr. 106, 73037, Göppingen,  
Germany

ERIKS Sealing & Polymer  
Alkmaar  
Toumalijnstraat 5, 1812 RL  
Alkmaar, Netherlands